### Inspection Report for Field Welds

**Isometric drawing/ Numbers inspected**

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<th>Special requirement for alloy, heavy wall</th>
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| 2.1 | 2.2 |

### Column code

1. Material identification
2. Fit-up (min 10%)
3. Root opening
4. Other fit-up inspection
5. Assignment of qualified welders and use of qualified PQR’s
6. Spot check on root run
7. Adequate grinding on weld to remove slag and to obtain proper curvature
8. Removal of tack weld
9. Protection against adverse weather conditions
10. Use of adequately controlled welding materials and return of used materials

### Special requirement for alloy, heavy wall

A. Purging of argon for stainless steel and 2 ¼ % chrome and over
B. Preheating of tack welds
C. Maintenance of preheating temperature during welding
D. Adequate performance of heat treatment (charts, Brinell hardness numbers)

**Note:** In each space write ‘A’ for Accept or ‘R’ for Reject.

**Representing:**

**Name:**

**Signature:**

**Date:**